# Junma Series Servo





SJME Servo Motor SJDE SERVOPACK Pulse Reference Control

## New Servo Concept: Junma



Junma uses the world's premier servo technology to provide unmatched performance with a quick and efficient setup.

This totally new plug and play design concept requires no parameter settings or gain adjustments.

Adaptive tuning and vibration suppression functionality simplify machine commissioning while maintaining steady high-precision positioning and optimum efficiency.

Junma's ready-to-use features for high-speed, high-torque, and high-precision operation are ready to work for you.

# Junma Features

- Attain optimum servo performance without time consuming setup:
  - Connect and go! Matched motor and amplifier sets simplify setup
  - System parameters are set on system power-up
  - Machine load inertia is calculated automatically
  - Tuning gains are adjusted dynamically, even when the load changes
  - Mechanical vibrations are suppressed with the turn of a rotary switch
- Input voltage: 120 or 240 VAC (single phase)

Feedback resolution: 65,536 pulses/rev

- Control input: pulse and direction
- High torque output at speeds up to 4500 RPM

#### Advanced control functionality:

- Adaptive tuning
- Vibration suppression
- Jogging
- Homing to marker pulse
- Electronic gearing
- Torque limiting
- Position complete output

#### JunmaWin software diagnostic tools:

- Alarm history
- Troubleshooting wizard
- Extensive monitoring capability

### Conforms to international standards:





# **Ratings and Specifications**

#### Junma Servo Motors

Voltage		100/200 VAC				
Servo motor Model SJME-	A	01	02	04	80	
Applicable Servo Amplifier	SJDE-DDA	01	02	04	08	
Rated output *1	W	100	200	400	750	
Rated torque *1, *2	Nm	0.318	0.637	1.27	2.39	
Instantaneous peak torque*1	Nm	0.955	1.91	3.82	7.16	
Rated current *1	A <sub>rms</sub>	0.84	1.1	2.0	3.7	
Instantaneous max. current *1	A <sub>rms</sub>	2.5	3.3	6.0	11.1	
Rated speed *1	RPM		3000 (for 20	OV models) <sup>*3</sup>		
Max. speed *1	RPM		4500 (for 200V models) <sup>*3</sup>			
Torque constant	Nm/A <sub>rms</sub>	0.413	0.645	0.682	0.699	
Rotor moment of inertia	kg•m <sup>2</sup>	0.0634 x 10 <sup>-4</sup>	0.330 x 10 <sup>-4</sup>	0.603 x 10 <sup>-4</sup>	1.50 x 10 <sup>-4</sup>	
Rated power rate *1	kW/s	16.0	12.3	26.7	38.1	
Rated angular acceleration *1	rad/s <sup>2</sup>	50200	19300	21100	15900	
Time rating		Continuous				
Thermal class		В				
Vibration class		15μm or below				
Withstand voltage		1500 VAC for one minute				
Insulation resistance		500 VDC, 10 MΩ min.				
Enclosure		Totally enclosed, self-cooled, IP55 (excluding shaft opening and connectors)				
Impact resistance		Impact acceleration: 490 m/s² in three directions - vertical, side to side, and front to back. Impact occurrences: 2				
Vibration resistance		Vibration acceleration: 49 m/s <sup>2</sup> in three directions – vertical, side to side, and front to back.				

\*1 These items and speed/torque characteristics quoted in combination with a SJDE servo amplifier are at an armature winding temperature of 100°C. Other values are at 20°C. \*2 The rated torques listed here are the values for the continuous allowable torque at 40°C with an aluminium heatsink (250 mm x 250 mm x 6 mm) attached.

\*3 Refer to the Speed/Torque Characteristics for rated speed and maximum speed for 100V models.

#### **Holding Brake Specifications**

Servo motor Model SJME-	A	01	02	04	08	
Rated voltage		24VDC ±10%				
Holding brake moment of inertia*	kg•m² x 10-4	0.0075	0.064		0.171	
Capacity	W	6	6.9		7.7	
Minimum holding torque (Static friction torque)	Nm	0.318	1.27		2.39	
Coil resistance	Ω (at 20°C)	96	83		75	
Rated current	A (at 20°C)	0.25	0.29		0.32	
Brake release time	ms	80 max.				
Rise time for holding torque	ms	100 max.				

\* To obtain the motor moment of inertia with a brake, add the holding brake moment of inertia to the rotor moment of inertia. The rated power rate and angular acceleration of the motor will change according to the motor moment of inertia. Notes:

1 The holding brake is only used to hold the load and cannot be used to stop the servo motor.

2 Do not use the holding brake when the servo is on. Failure to observe this caution may result in an overload of the servo amplifier or a decrease of brake life.

#### **Speed/Torque Characteristics**



A: Continuous Duty Zone

Note: Solid lines show the torgue/speed characteristics of the servo motor at 200V and the broken lines show them at 100V.

B: Intermittent Duty Zone

4



## **Dimensions**

Units: mm

#### 100 W



Type SJME-	L	LL	Approx. mass (kg)
01AMB41	119	94	0.5
01AMB4C	164	139	0.8

#### 200W to 750W



Holding brake torque = Motor rated torque

#### With brake Pin No brake

**Motor Connector Specifications** 

	Description	Color	Description	Color
1	Phase U	Red	Phase U	Red
2	Phase V	White	Phase V	White
3	Phase W	Blue	Phase W	Blue
4	FG	Green/ Yellow	FG	Green/ Yellow
5	-	-	Brake	Red
6	_	-	Brake	Black

Plug: 5559-06P-210

A dia

654

Terminal (No.1 to 3, 5, 6): 5558T (reel) or 5558TL (bagged) Grounding Pin (No.4): 30490-2002 (reel) or 30490-2012 (bagged) (Manufactured by: Molex Japan Co., Ltd)

#### **Encoder Connector Specifications**

Pin	Description	Color	
1	PG 5V	Red	
2	PG OV (GND)	Black	
3	Phase A+	Blue	
4	Phase A –	Blue/White	
5	Phase B+	Yellow	
6	Phase B-	Yellow/White	
7	Phase / Z	Purple	
8	Phase U	Gray	
9	Phase V	Green	
10	Phase W	Orange	
11	-	-	
12	FG	Shield	

Plug: 5559-12P-210

Terminal: 5558T2 (reel) or 5558T2L (bagged) (Manufactured by: Molex Japan Co., Ltd)

Type SJME-	L	LL	LR	LG	LE	S	LB	LC	LD	LF	LA	LZ	QK	Approx. mass (kg)			
02AMB41	125.5	95.5												0.9			
02AMB4C	165.5	135.5	70	G	7	140	E00	60	-	-	70	E	20	1.5			
04AMB41	148.5	118.5	30	0	3	-0.011	50- <u>0.039</u>	80			/0	5.5	20	1.3			
04AMB4C	188.5	158.5							-	-				1.9			
08AMB41	173	133	10	0	7	16.0	700	00	75	20	00	7	70	2.6			
08AMB4C	216	176	40	8	5	10 -0.011	10 <sub>-0.011</sub>	16 -0.011	10 -0.011	70 -0.046	80	35	20	90		30	3.5

# **Ratings and Specifications**

#### Junma SERVOPACKS

Servo Amplifier Model SJDE			]-OY	01APA	02APA	04APA	08APA			
Max. applicable servo motor capacity W			W	100	200	400	750			
Con	tinuous output cu	urrent	A <sub>rms</sub>	0.84	1.1	2.0	3.7			
Inst	antaneous max. o	utput current	A <sub>rms</sub>	2.5	3.3	6.0	11.1			
		Voltage		Single-phase 100	) to 115 VAC, +10 to −15% ;	Single-phase 200 to 230	VAC, +10 to -15%			
Inpu	It power supply	Frequency			50/601	lz ± 5%				
(for main circuit and control circuit) Voltage frequency capacity at rated output kVA			ncy kVA	0.40	0.40 0.75 1.2 2.2					
Pow	ver loss at rated o	utput	W	14	16	24	35			
Inpu	it control method			Capacitor-input type, si	ngle-phase full-wave rect	fication with resistance to	prevent inrush current			
Out	put control metho	od			PWM control, sine wav	e power driven system				
Fee	dback				Incrementa	al encoder				
Allo	wable load inertia	a *1	kg•m <sup>2</sup>	0.6 x 10 <sup>-4</sup>	3 x 10 <sup>-4</sup>	5 x 10 <sup>-4</sup>	10 x 10 <sup>-4</sup>			
	Input signal for reference (designated	Pulse type		Select one of the following settings: 1. CCW+CW pulse train 2. Sign+pulse train 3. CCW+CW pulse train (negative logic) 4. Sign+pulse train (negative logic)						
pulse type and pulse resolution with PULSE switch) Pulse resolution				Select one of the following settings: 1. 1000 pulses/rev (open collector/line driver) 75kpps max. 2. 2500 pulses/rev (open collector/line driver) 187.5kpps max. 3. 5000 pulses/rev (line driver) 375kpps max. 4. 10000 pulses/rev (line driver) 750 kpps max.						
2/	Clear input signa	al		Clears the positioning er	ror at the rising edge of th	e pulse				
Servo ON input signal				Turns the servo motor on or off						
	Alarm output sig	Inal		OFF if an alarm occurs						
	Brake output sig	nal		External signal to control brakes. Turn ON to release the brake.						
	Position complet	ted output signal		ON if the current position is equal to the reference position ±10 pulses						
	Origin output sig	gnal		ON if the motor is at the origin (width: 1/500 rev)						
ons	Dynamic brake (	DB)		Operated at main power OFF, servo alarm, servo OFF (OFF after motor stops; ON if the motor power is off)						
ncti	Regenerative pro	ocessing		Optional (if the regenerative energy is too large, install a regenerative unit)						
-in fui	Protection*2			Speed errors, overload, e disablement of the built-i	Speed errors, overload, encoder errors, voltage errors, overcurrents, disablement of the built-in cooling fan, system errors					
uilt	Display			Five LED indicators (PW	R, REF, AL1, AL2, AL3)					
В	Reference filter			Select one of eight levels with FIL switch						
Coo	ling method			Forced cooling (built-in f	an)					
Ope	erating temperatu	re		0°C to +55°C						
Operating humidity				90% RH or less (no cond	ensation)					
Storage temperature				-20°C to +70°C						
Storage humidity				90% RH or less (no cond	ensation)					
Inst	allation site			Free of corrosive gases; I	Free of dust and iron powe	der; Clean and dry				
Altit	ude			1000m or below						
Vibr	ation resistance			4.9 m/s <sup>2</sup>						
Sho	ck resistance			19.6 m/s <sup>2</sup>						
Operating conditions				Installation category (overvoltage category): II; Pollution degree: 2 Protection class: IP1X (EN50178)						

\*1 Be sure to use the motor within the allowable load moment of inertia. The motor will become unstable if the load moment of inertia exceeds the allowable value.

\*<sup>2</sup> The ground protection circuit is designed for ground fault inside the motor windings while the motor is running. Therefore, it may not protect the system under the following cases:

• A low-resistance ground fault occurs in the main circuit cable or in the connector of the cable for the servo motor.

• The power supply is turned on during a ground fault.



## **Dimensions**

Units: mm

#### SJDE-01, 02 (100 W, 200 W)

ച

130

2.5

<u>9</u>

φ4.5

4.5

35

SJDE-01 APA-0 





#### SJDE-04 (400 W)

Ground Terminal

with 2-M4 Screws



# 130 ± 0.5 (Mounting Pitch)

Mounting Hole Diagram

2-M4 Mounting Holes



22

#### 40 (Mounting Pitch)

#### SJDE-08 (750 W)





Mounting Hole Diagram

# Cable/Connector Selection

#### **Power Cables**

Specifications			Model	Appearance
		3 m	JZSP-CHM000-03	
		5 m	JZSP-CHM000-05	
	Without holding brake	10 m	JZSP-CHM000-10	
		15 m	JZSP-CHM000-15	()
Servo Motor Main		20 m	JZSP-CHM000-20	
Connectors at Both Ends	With holding brake	3 m	JZSP-CHM030-03	
		5 m	JZSP-CHM030-05	
		10 m	JZSP-CHM030-10	
		15 m	JZSP-CHM030-15	Č
		20 m	175P-CHM030-20	

#### **Encoder Cables**

Specifications	Model	Appearance	
	3 m	JZSP-CHP800-03	
	5 m	JZSP-CHP800-05	
Encoder Cables with Connectors at Both Ends	10 m	JZSP-CHP800-10	
	15 m	JZSP-CHP800-15	
	20 m	JZSP-CHP800-20	

#### **Connectors for Power and Encoder**

Specifications	Туре		Model	Appearance
Connector Kits for Servo Motor Main Circuit Cable <sup>11</sup>	Servo motor side	Crimp Type	JZSP-CHM9-1 *2	
	Servo amplifier side (CNB)	Spring Type	JZSP-CHM9-2 *3	
Power Supply and Regenerative Unit Connector Kits	Servo amplifier side (CNA)	Spring Type	JZSP-CHG9-1 '3	
Encoder Cable Connector Kits <sup>-1</sup>	Servo motor side	Crimp Type	JZSP-CHP9-1 <sup>*2</sup>	
	Servo amplifier side (CN2)	Soldered Type	JZSP-CHP9-3	

\*1 Sold separately. If making cable assemblies, these connectors are necessary.

\*2 Crimping tool required.

\*3 With tool (lever for wiring).

#### **Regenerative Unit**

Description	Specifications	Model	Appearance			
	Resistance: 50 $\Omega$					
Regenerative	Allowable Regenerative Energy: 12 W					
	Regenerative Voltage: 380 VDC					
Unit for Servo	Regenerative Current: 8 ADC	JUSP-RG08E-E				
Amplifier (CNA)	Error Detection: Disconnection of regenerative resistance, failure of regenerative transistor, or overvoltage					
	Alarm Output: NC contact (opens when an error is detected). Contact specifications: 250 VAC, 1.5 A (inductive load)					

#### **Signal and Communication Cables**

Name	Туре		Length	Model	Appearance		
						JZSP-CHI003-01	
I/O Signal Cables			2 m	JZSP-CHI003-02			
			3 m	JZSP-CHI003-03			
I/O Signal Connector Kits <sup>11</sup>	For Servo amplifier CN1	Soldered Type	-	JZSP-CHI9-1			
Cable for Personal Comp	outer		2 m	JZSP-CPS00-02			
PC Communication Boar	d (Required for S	Setup with JunmaWin Soft	JUSP-JC001-1				

\*1: Sold separately. If making cable assemblies, these connectors are necessary.

#### 

## System Configuration Diagram



\*1: Install a ground fault interrupter to protect against both overloads and short circuits, or install a ground fault interrupter for ground fault protection and a molded case circuit breaker.

\*2: Prepare a 24VDC power supply for holding brake and I/O signals.

# **Connection Diagram**

#### SJDE SERVOPACK



#### **Manufacturers of Components**

Component	Manufacturer	Model
Surge absorber	Okaya Electric Industries Co., Ltd. (Spark killer)	CRE-50500
Flywheel diode	Toshiba Corp.	1NH42
Relay for holding brake	Omron Corp.	MY series
Varistor	Nippon Chemi-Con Corp.	TNR7V121K

Notes: 1 AVR1: 24 VDC power supply for holding brake SW1: Power off switch MC1: Magnetic contactor AVR2 : 24 VDC power supply for I/O signals SW2 : Power on switch Ry1 : Relay for holding brake

- 2 The ground fault protection circuit is designed for ground fault inside the motor windings while the motor is running. Therefore, it may not protect the system under the following cases.
  - A low-resistance ground fault occurs in the main circuit cable or in the connector of the cable for the servo motor.
    The power supply is turned on during a ground fault.

To make your system even safer, install a ground fault interrupter for overloads and short circuits, or install a molded-case circuit breaker combined with a ground fault interrupter for ground faults.

# **Model Number Designations**



#### Servo Amplifier Model Designation





Junma Servo Amplifier







Yaskawa America, Inc. Drives & Motion Division

2121 Norman Drive South Waukegan, IL 60085 Tel: 1-800-YASKAWA (927-5292) • Fax: 1-847-887-7310

Document BL.Junma.01 8/16/2011 • © 2011